

GripTight MAX[®] Test Plug

High Pressure Test Plug for Hardened Pipe

EST Group's GripTight MAX[®] Test Plug is a revolutionary plug design which significantly increases the range of pipe materials and pressures that can be tested. It is highly effective in applications such as down hole / well-head piping, high pressure steam systems and in the replacement of older piping with newer high alloy hardened pipe materials used in refineries and chemical plants.

Features & Benefits

- Test pressures to 15,000 PsiG (1,034 BarG)
- Size range 3/8" to 48" NPS (DN10 to DN1200)
- Patented dual-serrated gripper design
- Save over 85% in testing time vs. welded-on end cap procedures
- Hardened shaft, grippers, and cone for increased durability
- Test open-end pipe and tube up to HRC 32
- Ideal for Chromoly, Duplex, Hastelloy, Inconel, Clad, and other high alloy pipe and tubing
- Facilitates testing in accordance with ASME PCC-2 / ASME Boiler & Pressure Vessel Codes
- Positioning washer prevents plug loss in pipe end
- Laser-marked components clearly identify part number, size range, pressure rating, and document number for operating instructions



GripTight MAX[®] Test Plugs are also effective for testing non-metallic materials such as Fiberglass Reinforced Plastic (FRP) and Glass Reinforced Epoxy (GRE) piping systems. Please call Customer Service for information regarding these applications.

For additional installation, sizing and ordering information, please reference:

- [DC2503 - GripTight MAX Technical Specifications](#)
- [DC2504-GripTight MAX Operating-Procedures 3/8" thru 10"](#)
- [DC2562-GripTight MAX Operating Procedures 10" thru 24"](#)
- [DC2570-GripTight-MAX Operating Procedures-26" thru 48"](#)

North, Central & South America EST Group 2701 Township Line Road Hatfield, PA 19440-1770 USA | +1.215.721.1100 +1.800.355.7044 | est-info@curtisswright.com

Europe / Middle East / Africa EST Group B.V. Hoorn 312D 2404 HL Alphen aan den Rijn The Netherlands | +31.172.418841 | est-emea@curtisswright.com

China +86.400.636.5077 | est-china@curtisswright.cn | **Singapore** +65.3158.5052 | est-asia@curtisswright.com